**WARNING**

Failure to comply with the safety information in these instructions could result in serious injury or death.

Additional caution must be used when towing a wedge car trailer. Towing stability greatly depends on keeping the center of gravity as low as possible. Load heavy cars over the axles. Never tow with a single car on the front of the trailer. When towing a wedge car trailer, never exceed speeds that are reasonable for the roadway conditions (e.g. turns, going around a curve, etc.). Failure to account for proper trailer center of gravity and speeds that are reasonable for the roadway conditions may cause damage to the truck, trailer, towing components, and loss of attachment between the truck and trailer.

Do not modify this product in any manner. Doing so could alter its integrity and lead to a loss of attachment between the trailer and the tow vehicle.

A visual inspection of the hitch should be performed before each time you tow. Regularly check that all pinned connections are secure, and that all bolted connections are at the correct torque specification. Check for cracks or damage to the hitch. Do not tow with the hitch if cracks or damage outside of normal wear is found. Towing with a hitch that has cracks or damage could result in damage to the tow vehicle, trailer, towing components or loss of attachment between the tow vehicle and trailer.

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**REQUIRED TOOLS**

Installation of the Companion hitch requires a large torque wrench capable of measuring 110 ft-lbs, a 3/4" socket, and a 7/16" socket or wrench.
PREPARING TO INSTALL

WARNING: Components of the Companion hitch are heavy and cumbersome to handle. Failure to use proper lifting techniques when moving and handling these parts could result in property damage or serious injury.

Locate the two plastic foot pads. Each pad attaches to the base through a slot at the end of the base leg. Before attachment, check the width of your bed rib by setting the wide face the plastic foot in a bed rib, see figure A1. If the plastic foot does not reach to the bottom of the bed rib trough, turn the plastic foot over, see figure A2 & A3. Locate four 1/4" machine screws, 1/4" flat washers, 1/4" lock washers and 1/4" finish nuts. Insert the machine screw up through the bottom of the foot pad through the slot and attach it with a 1/4" flat washer, 1/4" lock washer and a 1/4" finish nut, see figure A3. Do not tighten hardware at this time, so that the plastic foot is able to move back and forth in the slot.

NOTICE: Nissan Titan trucks: Due to the configuration of the bed ribs on Nissan Titan trucks, it will be necessary for the foot pad to be installed on top of a bed rib, see figure A5.

INSTALL SOCKET POST

NOTICE: If the Companion is to be used in conjunction with a 1257 or 1309 model gooseneck hitch, call the factory for a post that is compatible with these hitches.

1. The socket post of the Companion hitch has two mounting options. These two options allow the king pin of the trailer to be placed close to the rear axle whether the Turnoverball socket is located in front of, directly over, or slightly behind the rear axle. Position 1 is recommended for trucks where the socket is in front of the axle. Position 2 is recommended for trucks where the socket is directly over or slightly behind the axle. See figure B1.

2. Once you have established in which orientation the socket post should be installed, locate the socket post and eight 1/2" X 1-1/2" cap screws and 1/2" lock washers. Slide the socket post into the bottom of the Companion base and attach the socket post to the base with the eight 1/2" X 1-1/2" cap screws and lock washers. See figure B2. Do not fully tighten hardware at this time.

3. Check that the spacer under the locking bracket is turned so that the hole in the spacer is positioned over the socket post. If adjustment is needed, use a tool, such as a screwdriver, to pry up and rotate the spacer. Install the 1/2" x 3" cap screw (draw down bolt) into the top of the Companion base, as shown in figure B3. Thread the cap screw into the socket adjuster and hand tighten until the bottom of the slot in the socket adjuster is even with the bottom of the slot in the post as shown in figure B4.

INSTALL COMPANION BASE

NOTICE: If truck is equipped with a removable bed liner or mat, it should be removed or it must be cut to allow the base to directly connect with the bed. It is acceptable to install the RV base over a spray-in bed liner.

1. Check that the bed of the truck is clean, and that all debris is removed before beginning installation.
2. Locate the GN latch pin handle of the Turnoverball™ Gooseneck Hitch in the driver’s side fender well. Retract the GN latch pin handle all the way to disengage the pin from ball. Remove the Turnoverball from the GN hitch receiver socket.

3. Carefully lift and position the Companion base into the GN hitch socket in the back of the truck bed. Orient the base so that the large warning label and the socket post are on or facing the cab side of the truck.

4. Square the Companion base legs with the ribs of the truck. Position the plastic pads so that they are both in line with the rib along their entire length. Tighten the four ¼” nuts holding the pads to the base.

5. Re-engage the GN latch pin handle in the driver side fender.

**WARNING:** Check the latch pin under the truck. Make sure that the latch pin has passed through both sides of the socket and that the pin is covered up inside the socket by the socket adjuster, see figure C1.

6. Secure the base to the truck bed by **first** tightening the eight ½” cap screws attaching the socket post into the center of the base to 80 ft-lbs. **Second,** tighten the ½” x 3” draw-down bolt to 60 ft-lbs. Lock the draw down bolt in place by swiveling the locking bracket over the draw down bolt, see figure C2.

**NOTICE:** DO **NOT** lubricate the draw down bolt, the torque value is for dry threads only.

**NOTICE:** Failure to "lock" the draw down bolt with the locking bracket will allow the draw-down bolt to loosen. Property damage may result when the base is not properly clamped to the truckbed.

### INSTALL PIVOT ARMS

1. Mount the pivot arms using one of the nine different locations illustrated in Table D1. These nine locations allow flexibility in coupler height (vertical adjustment) and distance from the cab (horizontal adjustment). Choose a location so that your trailer will be as level as possible and have adequate turning clearance while towing. **See warnings after Step 2 on page 4.**
Lubricate the polyurethane bushings on top of pivot arms with high grade lithium grease (available at your local hardware/automotive store). Place the coupler over the pivot arms. (The saddle handles should be parallel with the base in the latched position.) Place the saddle lock pins through the saddle, then insert the hairpins through the holes in the end of the saddle lock pins to secure the coupler to the pivot arms, see diagram G1.

1. Locate the 1/4” cap screw and nut, along with the wire tension spring and mounting clip. Pass the 1/4” cap screw through the mounting clip and the wire spring as shown in figure E1. Thread the 1/4” lock nut onto the 1/4” cap screw. Tighten the lock nut just enough that the spring will stay in place but will still be able to rotate around the bolt if needed, see figure E2.

2. Locate the flange which will be closest to the truck cab on the driver side pivot arm, see figure E3. The clip should be placed so that when the springs coil is in the line with the edge of the arm there will be 1/2” of clearance between the bottom of the rubber bumper and the top of the spring, see figure E4. Drive the clip securely onto the flange with a hammer.

1/2”

1. Pulling the top of the spring away from the cab will increase the angle of the coupler plate. Set the angle of the coupler so that head will tilt away from the cab when coupling, see figure G2. Tighten the 1/4” nut once the spring’s orientation is set.

2. Adjust the resting angle of your coupler plate by rotating the spring on the driver side pivot arm. Pulling out the coupler arm and pin it with the safety locking pin near the base of the arm as shown in figure F1.

CAUTION: Pulling the arm out away from the coupler creates a pinch point. Use caution when installing the handle to avoid injury.

Using the button cap screws and the lock nuts attach the coupler handle to the arm and tighten, see figure F1. Pull out the coupler cam handle safety pin.

INSTALL COUPLER

1. Lubricate the polyurethane bushings on top of pivot arms with high grade lithium grease (available at your local hardware/automotive store). Place the coupler over the pivot arms. (The saddle handles should be parallel with the base in the latched position.) Place the saddle lock pins through the saddle, then insert the hairpins through the holes in the end of the saddle lock pins to secure the coupler to the pivot arms, see diagram G1.

2. Adjust the resting angle of your coupler plate by rotating the spring on the driver side pivot arm. Pulling the top of the spring away from the cab will increase the angle of the coupler plate. Set the angle of the coupler so that head will tilt away from the cab when coupling, see figure G2. Tighten the 1/4” nut once the spring’s orientation is set.

INSTALL LEVELING KIT

1. Locate the 1/4” cap screw and nut, along with the wire tension spring and mounting clip. Pass the 1/4” cap screw through the mounting clip and the wire spring as shown in figure E1. Thread the 1/4” lock nut onto the 1/4” cap screw. Tighten the lock nut just enough that the spring will stay in place but will still be able to rotate around the bolt if needed, see figure E2.

2. Locate the flange which will be closest to the truck cab on the driver side pivot arm, see figure E3. The clip should be placed so that when the springs coil is in the line with the edge of the arm there will be 1/2” of clearance between the bottom of the rubber bumper and the top of the spring, see figure E4. Drive the clip securely onto the flange with a hammer.
ATTACHING TRAILER

Remove the coupler cam handle safety pin and use the cam handle to open the coupler jaws. Adjust the height of the 5th wheel trailer so that the king pin plate is slightly lower than the top of the coupler. Back the truck towards the trailer, centering the trailer's king pin in the coupler, until the king pin has engaged the jaws. Ensure that the coupler cam handle has completely closed before inserting the cam handle safety pin through the cam handle and the coupler. Hook up brake and lighting connections before towing.

WARNING: Do not use the Companion 5th wheel hitch with any device that changes the location of the king pin pivot point. The king pin on your trailer must rotate in the jaws of the Companion Coupler, see figure H1. Preventing the king pin from rotating within the jaws of the Companion Coupler with a wedge, see figure H2, or any other device, such as a Reese Sidewinder® or Reese Revolution®, could result in property damage, serious injury or death.

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PULL TEST

Have the truck stationary with the emergency brake on, the trailer wheels blocked and landing gear still resting firm on the ground supporting the weight of the trailer. Make sure no one is between the truck and trailer, return to the cab of the truck. Release the emergency brake and apply the trailer brakes. Try to pull the trailer forward with the truck. If the trailer is properly hooked up, the wheel blocks and trailer brakes should not allow the truck to move forward. If trailer is not hitched correctly, the trailer will separate from the truck. However, with the landing gear resting firmly on the ground, it will support the trailer and not allow it to drop or fall on the truck sides.

UNATTACHING TRAILER

Lower landing gear and block the trailer wheels. Raise the trailer until the tongue weight is removed from the truck. Then, unpin the Coupler handle and rotate to the open position to unlatch the jaws. If the jaws do not open, readjusting the landing gear may relieve pressure and allow them to open. Use the safety pin to lock the handle in the open position and when you are sure that the landing gear will support the trailer, move the truck forward to release the jaws from the kingpin. The jaws will always open when the pressure of the trailer is taken off the Coupler as the truck pulls away.

UNINSTALL HITCH

To uninstall the Companion hitch, remove the Saddle lock pins, grab the saddle handles and lift to remove the Coupler from the pivot arms. To remove the Companion base, loosen the draw down bolt and retract the Turnoverball gooseneck latch pin handle all the way out. Carefully lift and position the Companion base out of the Gooseneck hitch socket.

NOTICE: All bolted connections should be checked for the correct torque specification regularly. Always perform a visual inspection before towing.

HELPFUL TIPS:

- Approximately 15%-25% of the trailer weight should be on the hitch.
- The height of the king pin box and pivot arms should be adjusted so that the trailer is approximately level for towing.
- Allow adequate clearance between the bed side and the underside of the front of the trailer for pitch and roll of the trailer.
- Lubricate top surface of coupler with automotive type chassis grease or use a nylon lube plate to provide a lubricated surface.
- The Companion was designed to be used with the Turnoverball® mounting system. Other uses will void the warranty and are expressly prohibited by B&W Trailer Hitches.
- Grease jaws with automotive type chassis grease.
- Grease the saddle through the grease zerk approximately every six months with multi-purpose grease. this allows the coupler to pivot freely, see figure J1.

Figure J1: Underside view of Coupler Head

Figure H1: Top view of coupler head.

Figure H2: Coupler Head with locking wedge.

Figure J1: Underside view of Coupler Head